

Work Order ID 128687

January-22-15 7:48:46 AM

128687

Page 1

Item ID: D4406-3 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Plate
Start Date: 1/22/15 Start Qty: 6.00 ***6*** Cust Item ID:
Required Date: 1/30/15 Req'd Qty: 6.00 ***6*** Customer:
Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4406	C								

100

0.00

100

Waterjet

FLOW CNC Waterjet

304 .050"

Memo

1-Cut as per dwg D4406-3

prog rev: Cdwg rev: C

2-Deburr if required

0.00

7ØJm 15-1-31

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Quality Control

Memo

0.00

7ØJm 15-1-31

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Accept

Setup Start *NS1*

Stop *NS2*

Start Date: 1/22/15 **Start Qty:** 6.00

6

Cust Item ID:

Required Date: 1/30/15 **Req'd Qty:** 6.00

6

Customer:

Reference:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Operation Description

Set Up/ Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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150	Identify as per dwg & Stock Location: <i>W4002</i>	0.00
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150

Packaging

Memo

0.00

Packaging

160

QC21- Final Inspection - Work Order Release	0.00
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160

QC

Memo

0.00

Quality Control

x7 15-03-23 MA

MLJ 15-03-23

ME
15-3-23

Picklist Print

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Work Order ID: 128687

128687

Parent Item: D4406-3

D4406-3

Parent Item Name: Plate

Start Date: 1/22/15

Required Date: 1/30/15

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP REV:A 14.04.09 DWG REV.C DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M304S18GA

Purchased

No

sf

318.8423

19

M304S18GA

**

Jm15-1-31

304/316 .050 Sheet

Location

Loc Qty

Loc Code

MAT020

318.8423

124572

23

125552

22

M126647

24.6112

M128254

17.4387

M128435

27

M128864

33

M129530

55

M130345

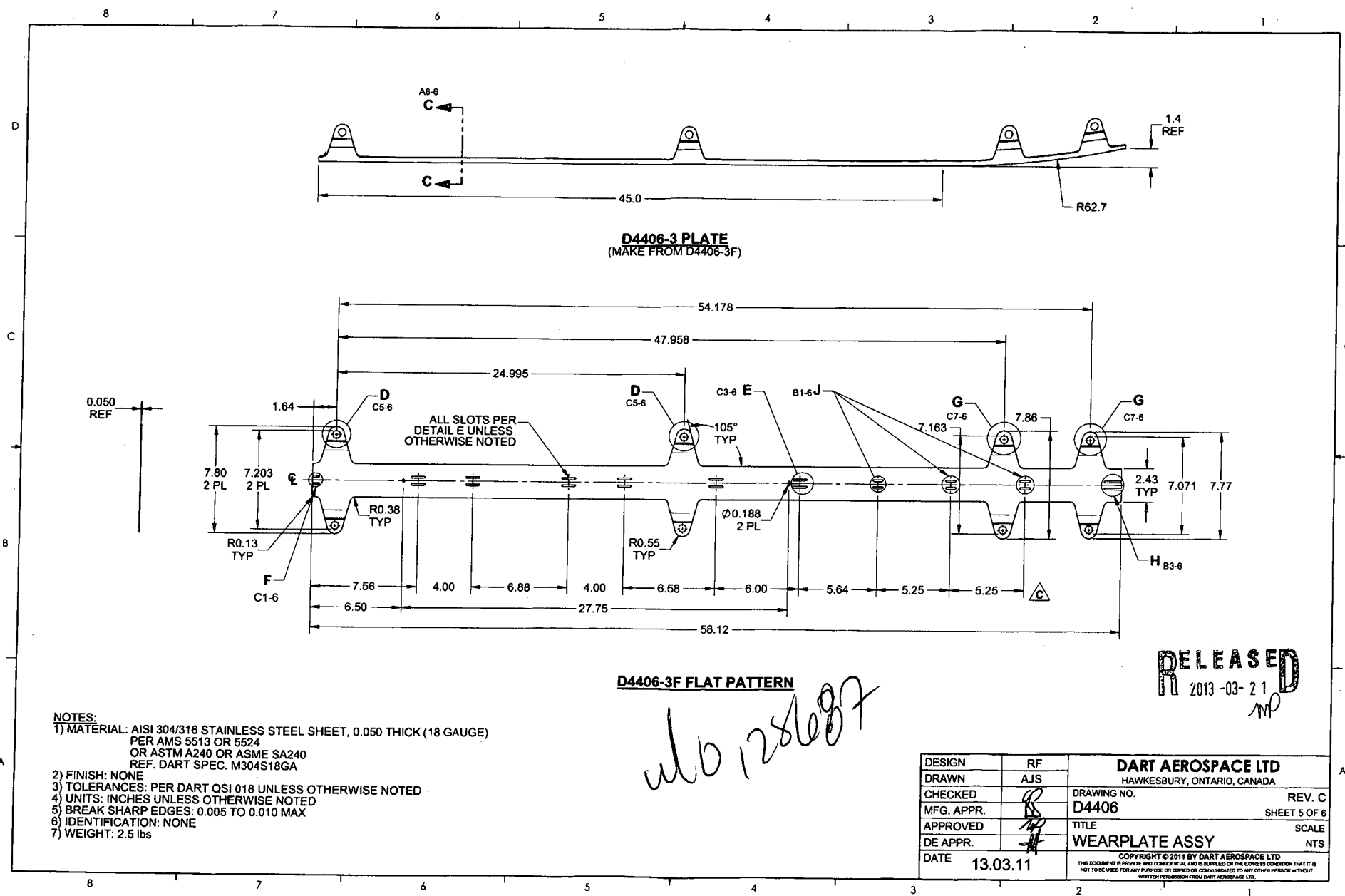
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M130923

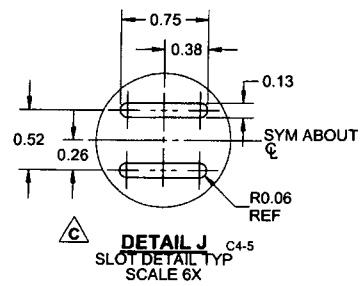
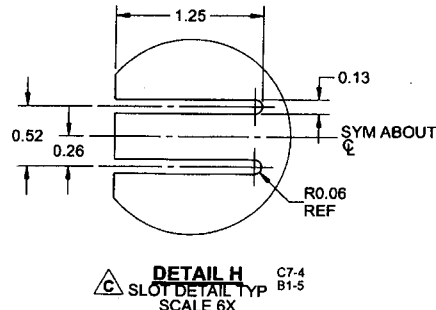
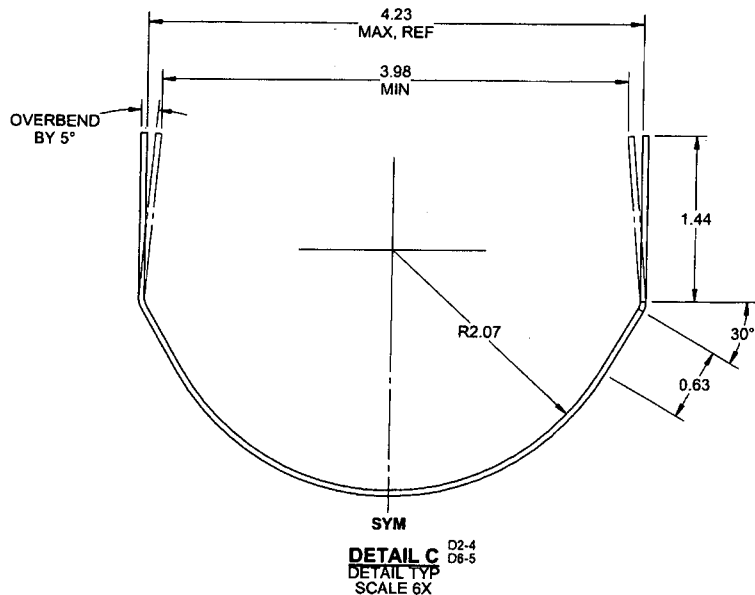
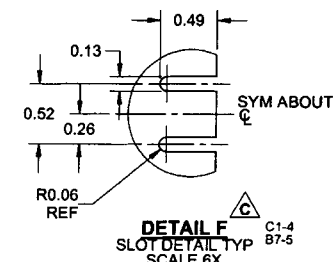
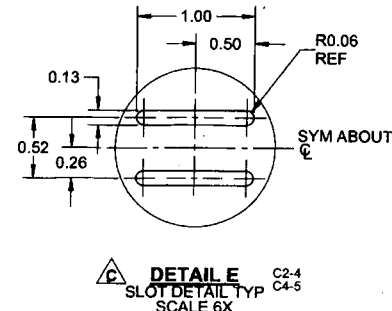
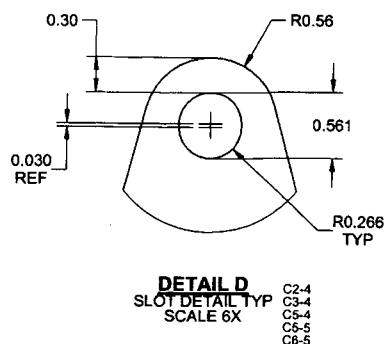
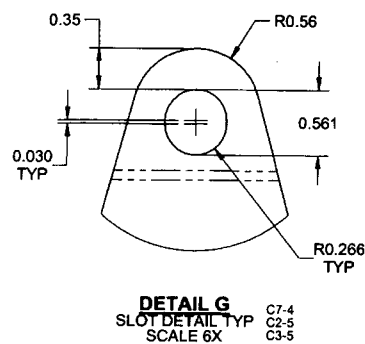
88.7924

m131384

m131384



RELEASED
2013-03-21
mp



RELEASED
2013-03-21

DESIGN	RF	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	Y	DRAWING NO.	REV. C
MFG. APPR.	IS	D4406	SHEET 6 OF 6
APPROVED	JP	TITLE	SCALE
DE APPR.	JH	WEARPLATE ASSY	NTS
DATE	13.03.11	COPYRIGHT © 2011 BY DART AEROSPACE LTD	
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